

CITOMAG 380i

Manual MIG-MAG digital equipment
for wide range of welding application

Performance through user friendly high technology

SYNERGIC



Industrial welding applications

CITOMAG 380i is compact, light and the modular design is readily adapted to the welding application. The combination of the efficient inverter, with complete welding cycle, and the simple and robust wire feeder brings the welder the right tool to achieve the highest welding quality.

CITOMAG 380i is particularly well suited for MIG/MAG and flux cored wire welding in the widest range of structural and alloy steel applications.

MMA welding functionality is also available for electrode diameters up to 5 mm.

CITOMAG 380i

Easy to adjust:

- Synergic mode or not

Select the:

- The couple wire /gas
- The wire diameter
- The welding cycle

Welding performances:

- Mixed gas and CO₂
- Complete welding cycle
 - pre-welding step
 - welding
 - crater filler
- Constant penetration function
- Adjustment of the welding arc
 - more soft or more strong
- Memorization
 - 30 welding programs
- MMA welding
- Configured for simple automated applications



DM 5000i

- 4 rollers
- 2 displays
- Regulated wire feed speed
- Selection of the program number
- Gas test and inching wire

Easy to adjust:

- SYNERGIC MODE one knob for the energy and the other for the fine adjustment
- CONVENTIONAL MODE one knob for the welding current and the other for voltage



COOLER III

Powerful cooling unit for an efficient water cooling of the torches.

- Light (10 kg)
- Visible liquid level



CITOMAG 380i



The welding installation CITOMAG 380i is the best technical offer for the conventional welding applications.

The technology used, inverter and Digital control allows to realise better welds with increased welding productivity conditions.

The continuous welding adjustment combined with synergic curves and the possibility to memorize the welding parameters brings a welding comfort and efficiency.



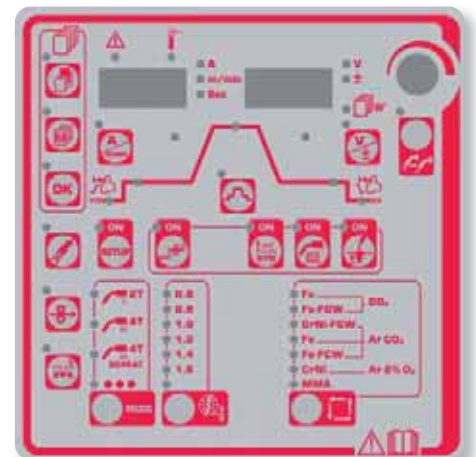
Quality welding

The advanced digital control of the inverter is a guarantee of quality welding, advanced build in functions simplify the work of the welders

- **Constant penetration:** compensate torch movements
- **Easy striking:** improve the rate of good striking,
- **Digital arc control:** control the current and the tension during the arc cycle, reducing the spatters
- **Hard – Soft Arc selection:** allow to select the typology of arc that better fit the need, Hard for stability, soft for less spatters.

Ergonomic – Versatile

- **Soft switching inverter:** compact and light power source.
- **Modular configuration:** separated cooler, trolley, trolley for Wire feeder.
- **Automation interface:** built in automatic interface, V-I regulation trough remote control connection.



Easy to use

- **Synergic:** the machine regulates welding parameters
- **30 Programs:** you can save your working condition and easily retrieve them
- **Digital display:** to display actual welding parameters and to preregulate them before the welding.

Configurations - Ordering information



CITOMAG 380i is a modular machine that fit for the most variety of applications:

- Infrastructure
- Boilers maker
- Railway equipment
- Road transport
- repair and maintenance

Can be composed to fit most of the configurations

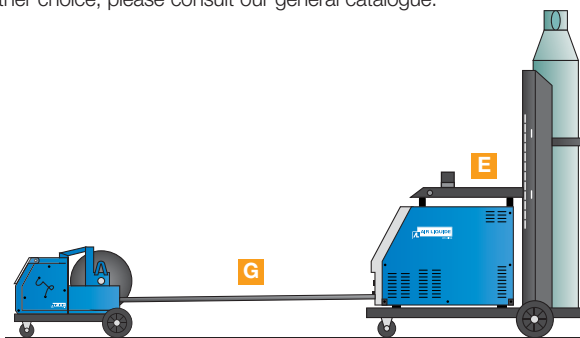
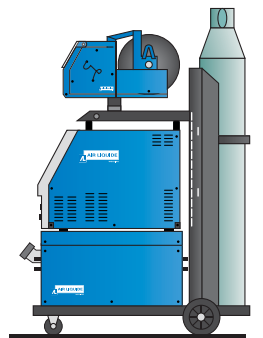
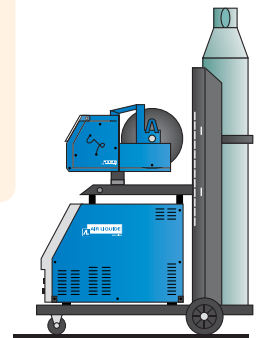
To order

A	CITOMAG 380i	W 000 272 363
B	Power source trolley	W 000 272 365
C	DM 5000i	W 000 272 364
D	Wire feeder trolley	W 000 267 595
E	Pivot adaptor	W 000 274 267
F	COOLER III	W 000 272 366
G	Air harness 2 m	W 000 055 088
G	Air harness 5 m	W 000 055 089
G	Air harness 10 m	W 000 055 090
G	Air harness 25 m	W 000 272 371
H	Water harness 2 m	W 000 055 091
H	Water harness 5 m	W 000 055 092
H	Water harness 10 m	W 000 055 093
H	Water harness 15 m	W 000 055 094
I	Remote control 10 m	W 000 305 112
J	Flowmeter	W 000 267 596
Welding torches		
	CITORCH M 341 - 4 m	W 000 345 092
	CITORCH M 341 W - 4 m	W 000 345 095
	CITORCH M 441 - 4 m	W 000 345 098
	CITORCH M 441 W - 4 m	W 000 345 101

For other choice, please consult our general catalogue.

The power source is delivered with:

- The primary cable
- 5 meters welding cable with the earth clamp
- The instruction manual



* Needed to stack wire feeder on trolley.

Technical Specifications



Power source

CITOMAG 380i	
Primary	
Power Supply - 3 Phases - 50/60 Hz	400 V (+/-) 15%
Maximum primary consumption	16.4 kVA
Secondary	
No load voltage	58 V
Welding current range	30 A - 400 A
Duty cycle at 50%	380 A
Duty cycle at 60%	350 A
Duty cycle at 100%	270 A
General	
Standard	EN 60974-1 - EN 60974-10
Protection index-insulation class	IP 21- H
Dimensions (L x l x h)	640 x 250 x 428 mm
Weight	31 kg

Wire feeder

DM 5000i	
Numbers of rollers	4
Wire feed rate	1 to 18 m/min
Steel - stainless steel	0.8 to 1.2 mm
Flux cored wire	1.0 to 1.2 mm (event 1.6 mm)
Aluminium	1.0 to 1.2 mm
Dimensions (L x l x h)	630 x 210 x 425 mm
Weight	16 kg
Standard	EN 60974-5 - EN60974-10
Protection index-insulation class	IP 23S - H

Cooling unit

COOLER III	
Power Supply - 3 Phases - 50/60 Hz	400 V
Cooling power	2.2 kW
Maxi flow	8 l/min
Dimensions (L x l x h)	640 x 250 x 300 mm
Weight	10 kg





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